



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D5633-1

Job Sheet 202064



Part No: D5633-1

Job Qty: 7 pcs

Part Name: CAP



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/19

Job Tracking No:

Due Date: 10/25/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D5633 REV.A IPP REV:A 19.01.17 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	7 pcs	10/25/19	10/25/19	0.00	0.23	Bandsaw - 1		DJP 19-10-19 DJP 19-10-19
105	HAAS 4 Axis	7 pcs	10/25/19	10/25/19	1.00	5.22	HAAS - 1 - B4B		
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
110	QC 2	7 pcs	10/25/19	10/25/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		



Container No: S223983



Part: D5633 - 1

Job No: 202064

Serial No/Batch: S223983

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/18/19

Plex 10/18/19 10:04 AM Dart.lajeunesse.marie

140 QC 8	7 pcs	10/25/19	0.00 0.00	QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	DIP 19-10-19
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	B-e 19-10-21
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
150 Packaging 3-1 - Stock - B4B 7 pcs		10/25/19	0.00 0.00	QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	Pc L601
				Packaging 3 - 24 - B4B	

10/18/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	7 pcs	10/25/19	0.00 0.00	QC 21 - SA - 21	<i>8.38</i>
				QC 21 - SA - 70	<i>21</i>
					OCT 25 2019
Part Op 100 - CUT BLANK AT 10.700" Descriptions: 105 - 1-Machine as per Folio FC779 and Dwg D5633 DWG REV. <u>A</u> FOLIO REV. <u>AA</u> 2-Deburr 110 - QC2- Inspect parts off machine FAI/FAIB 140 - QC8- Inspect parts - second check 150 - Identify as per dwg & Stock Location: <u> </u> ***STOCK IN SKIDTUBE CELL*** LOCATION : LG001 160 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M6061T6B1.250X4.500	6061-T6 Bar 1.25 X 4.50	6.2440 ft (.892 ea)	100-Bandsaw - 1	<u>5221911</u>	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Bandsaw - 1	M6061T6B1.250X4.500	6	9	0	
Part Specifications					
Specifications could not be found.					

*used
All stock
scrap
552*

Plex 10/18/19 10:04 AM Dart.lajeunesse.marie

DART AEROSPACE LTD		Work Order:	202064
Description: Cap (Tow Step)		Part Number:	D5633-1
Inspection Dwg: D5633	Rev: A	Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
10.50	± 0.030	10.501	✓		Vern	
3.75	± 0.030	3.750	✓		Vern.	
2.63	± 0.030	2.623	✓		Vern.	
2.50	± 0.030	2.503	✓		Vern.	
0.130	± 0.030	0.157	✓		Vern.	
R 0.38	± 0.030	0.38	✓		R. G.	
0.65	± 0.030	0.65	✓		Vern.	
0.375	± 0.010	0.374	✓		Vern.	
1.875	± 0.030	1.875	✓		Vern.	
0.25	± 0.030	0.259	✓		Vern.	
0.50	± 0.030	0.505	✓		Vern.	
0.25	± 0.030	0.240	✓		Vern.	
0.25	± 0.030	0.260	✓		Vern.	
0.50	± 0.030	0.505	✓		Vern.	
1.00	± 0.030	1.003	✓		Vern.	
0.375	± 0.010	0.374	✓		Vern.	
0.03 x 45°	± 0.03 / ± 1/2°	0.035 x 45°	✓		Vern	
R 0.13	± 0.030	0.125	✓		R. G.	
0.38	± 0.030	0.375	✓		Vern.	
0.188	± 0.010	0.188	✓		Vern.	
0.06	± 0.030	0.063	✓		Vern.	
1.05	± 0.030	1.050	✓		Vern.	
0.45	± 0.030	0.450	✓		Vern.	
R 0.25	± 0.030	0.25	✓		R. G.	
1.80	± 0.030	1.808	✓		Vern.	
0.750	± 0.010	0.750	✓		Vern.	
0.125	± 0.010	0.126	✓		Vern.	
2.563	± 0.010	2.568	✓		Vern.	
1.00	± 0.030	1.003	✓		Vern.	

Measured by: DAS 73	Checked by: B.C	QC Inspector:
Date: 9-89 19-10-19	Date: 19-10-21	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

